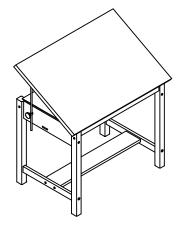
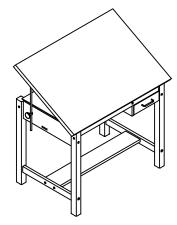
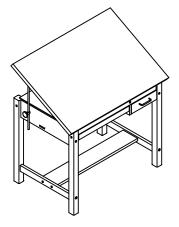
ASSEMBLY INSTRUCTIONS WOOD FOUR-POST TABLES







<u>NOTE</u>: Please count and inspect all pieces before disposing of any carton or packing materials.

When ordering components, specific color and/or size information may be required. Contact a Mayline Customer Service Representative. 1-800-822-8037

COMPONENTS:

REF.#	QTY.	DESCRIPTION	PART No.
1	1	R.H. SIDE ASSEMBLY	A1606
2	1	L.H. SIDE ASSEMBLY	A1607
3	1	FRONT RAIL ASSEMBLY	CALL~~
4	1	REAR RAIL	CALL~~
5	1	FOOT RAIL	CALL~~
6	1	DUST COVER	CALL~~
7	2	TILT ROD ASSEMBLY	A315

OPTIONAL COMPONENTS:

The following components are in addition to the TABLE components.

TOOL DRAWER ACCESSORY:

8	1	CENTER SUPPORT	A1604
9	1	TOOL DRAWER	A1623

SHALLOW DRAWER ACCESSORY:

10 1 SHALLOW DRAWER CALL~~

~~Denotes Size

*for individual item, order that part number

HARDWARE BAG: TABLE w/o DRAWER - PART No. A4137 TABLE with DRAWER - PART No. A4175

REF.#	QTY.	<u>DESCRIPTION</u>	PART No.
E1	2	TILT ROD GUIDE	B160*
E2	2	UPPER HINGE	B194*
E3	2	KNOB	K13*
E4	10	5/16-18 SQUARE NUT	T11*
E5	16	NAIL	V23*
E6	2	5/16-18 X 1 1/4 SCREW	X102*
E7	10	#10 X 3/4 SCREW	X11*
E8	8	5/16 - 18 X 5 SCREW	X240*
E9	2	5/16 -18 X 3 1/2 SCREW	X241*

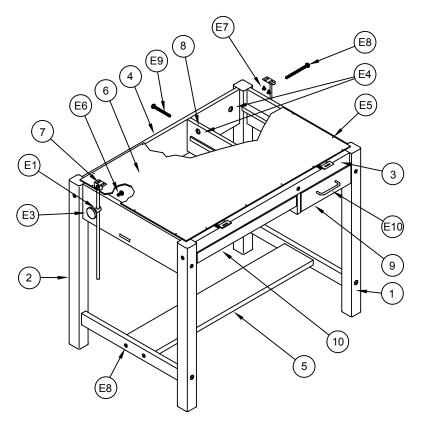
OPTIONAL COMPONENTS HARDWARE:

The following hardware is in addition to the Table Hardware .

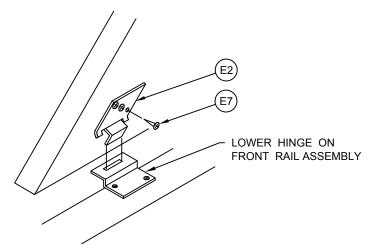
TOOL DRAWER HARDWARE:

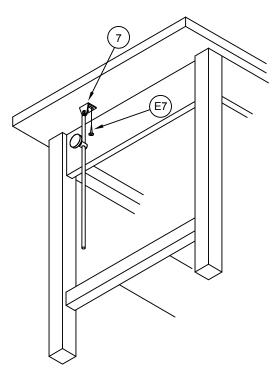
E10 1 BRASS HANDLE Q410*





- 1. Set Table End Assemblies (1 & 2) on end, upside down with drawer glides to inside and tilt rod holes to back.
- 2. Attach Rear Rail (4), large holes to inside and slightly below center, to Table End Assemblies (1 & 2).
- 3. Attach Front Rail Assembly (3), hinges toward floor and facing forward, by aligning steel dowels with holes in Table End Assemblies (1 & 2). Tighten joint using $5/18-18 \times 5$ Screw (E8) and 5/16-18 Square Nut (E4).
- 4. Attach Foot Rail (5) to Table End Assemblies (1 & 2) by aligning steel dowels with holes in End Assemblies. Tighten joint by using $5/18-18 \times 5$ " Screw (E8) and 5/16-18 Square Nuts (E4).
- 5. Turn table upright.
- 6. Attach Tilt Rod Guide (E1) using 5/16-18 x 1 1/4 Screw (E6). Tilt Rod Guide should be snug, but not tight, so Guide can swivel.
- 7. Slide Tilt Rod Assembly (7) through hole in Guide (E1) and hold in place with Plastic Knob (E3).
- 8. Attach OPTIONAL Center Support (8) with notch up and to front, aligning steel dowels in Rear Rail (4). Tighten joints by using 5/16-18 x 3 1/2 Screw (E9) and 5/16-18 Square Nut (E4).
- 9. Center and nail Dust Cover (6) to Table frame using Nails (E5). Three nails on sides and five nails front and back rails.
- 10. Insert $\underline{\mathsf{OPTIONAL}}$ Drawers (9 & 10). Slight drawer fit adjustment can be made by loosening bolts and shifting the Center Support (8).
- 11. Attach Handle (E10) to Tool Drawer Assembly (9) using screws provided with handle.





- 12. Align holes in Upper Hinge (E2) with holes in underside of Top. Attach Upper Hinge to Top using #10 x 3/4 Screws (E7).
- 13. Hold Top in vertical position, insert ears of Upper Hinge (E2) into the slots of the Lower Hinge that has been pre attached to the front rail. Lower Top to a horizontal position.
- 14. Attach Tilt Rods (7) to Top using #10 x 3/4 Screws (E7).